

Epomast Rapido

Code: 6604.153

FAST DRYING EPOXY KNIFING FILLER

- SUITABLE ABOVE AND BELOW WATERLINE
- UP TO 1 CM THICKNESS
- NON SHRINKING
- SHORT INTERVAL FOR SANDING
- EASY MIXING RATIO

CHARACTERISTICS

Two-pack, fast drying, high resistance epoxy filler designed for final profiling and small repairs. Can be applied up to a thickness of 1 cm with one single-pass. Epomast Rapido can be applied to any kind of substrate after the application of a suitable primer. Can be applied onto Epomast Pro or to suitable epoxy undercoats both on below and above waterline areas. For best results, prior to the application of a topcoat, a suitable barriercoat or undercoat are recommended.

Easy to sand in a short time, both dry and wet conditions.

TECNICAL DATA

Curing mechanism:	chemical reaction
Specific weight:	1.45 ± 0,02 Kg/L
Solid By Volume:	100 %
Flash Point:	+58 °C
Appearance:	mat
Colour:	white
Packaging:	0,50 litres

SURFACE PREPARATION

The product should be applied to substrates previously coated with epoxy fillers or with epoxy primers after sanding with 120- 180 grade paper and cleaning.

APPLICATION

Mix base and hardener until homogeneous. Apply with a filler knife or a trowel without adding thinner. Apply a smooth layer with a thickness up to 1 cm maximum for each pass.
Let dry for 3-4 hours (at 20°C) before sanding with 120 - 180 paper.

The surface will be smooth and then ready for the application of polyurethane undercoats such as Polygoal or epoxy undercoats such as Adherpox ,Epoway or Unikote PRO.

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Drying time before use (20 °C):	7 days
Pot Life (20 °C):	30 minutes
Application temp. min/ max:	+5/+35 °C
Hardener:	6605.999
Mixing ratio by volume:	1:1
Mixing ratio by weight:	60:40
Thinner/Thinner for cleaning:	6610 for cleaning only
Wet film thickness per coat:	0-10 mm
Dry film thickness per coat:	0-10 mm
Theoretical coverage per coat:	1m ² /L/mm
Minimum covering time (20 °C):	3* hours
Maximum covering time (20 °C):	/
Number of coats:	/

NOTES * time before sanding

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and while it is drying. The use of goggles, masks, gloves and protective clothing is recommended. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).
INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING
 Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.
 Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.