

# Epomast

Code: 6662.754

## GENERAL PURPOSE EPOXY FILLER

- HIGHLY RESISTANT TO WATER
- EASY TO USE
- EASY TO WORK
- GOOD SAND ABILITY
- MULTI PURPOSE FILLER

## CHARACTERISTICS

High-strength two-pack epoxy filler with great mechanical resistance. Excellent adherence to any type of surface and to epoxy primers. Highly resistant to water. Epomast can be used to make joints and can be used to repair heavily damaged surfaces. Thicknesses of up to 10 mm can be reconstructed using a spatula and Epomast can be applied directly to wood, GRP, previously disc-ground steel and aluminium.

## TECHNICAL DATA

Curing mechanism:	chemical reaction
Specific weight:	1.55 ± 0,02 Kg/L
Solid By Volume:	95 %
Flash Point:	+102 °C
Appearance:	mat
Colour:	light grey
Packaging:	0,50 / 2 kg

## SURFACE PREPARATION

This product can be applied to fillers or epoxy primers which have been cleaned, degreased and sanded with 60 grade abrasive paper.

## APPLICATION

After the hardener has been added, apply by hand using a spatula or float without adding any thinners. Spread a uniform layer of the product with an average thickness of between 2 and 10 mm making sure that no bits of filler are left which could make sanding harder. Leave to dry for at least 24 hours before sanding with 60 grade abrasive paper. If several layers of filler are required it is recommended that Epomast is sanded before the application of each successive layer.

The product can be covered with fillers of Epomast series or epoxy primers such as Adherpox, Aquastop and Unikote PRO it is recommended that the filler be overcoated with a primer before applying the finish as this will improve the final result.

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### APPLICATION DATA

Drying time before use (20 °C):	7 days
Pot Life (20 °C):	1 hour
Application temp. min/ max:	+5/+35 °C
Hardener:	<b>6662.999</b>
Mixing ratio by volume:	1:1
Mixing ratio by weight:	50:50
Thinner/Thinner for cleaning:	6610 for cleaning only
Wet film thickness per coat:	0-10 mm
Dry film thickness per coat:	0-10 mm
Theoretical coverage per coat:	1m <sup>2</sup> /L/mm
Minimum covering time (20 °C):	24* hours
Maximum covering time (20 °C):	/
Number of coats:	/

**NOTES** \* time before sanding


### SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and while it is drying. The use of goggles, masks, gloves and protective clothing is recommended. Before use read the sections 7-8 of the Safety Data Sheet (MSDS). INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre. Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

**DISCLAIMER** The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.