

Sentiflex

Code: 6510.714

ONE PACK ENAMEL FOR BILGE

- EASY TO APPLY
- EXCELLENT LEVELLING
- EXCELLENT COVERAGE
- HIGH RESISTANCE TO OIL AND FUEL
- SUITABLE FOR WOOD, STEEL, ALUMINIUM, GPR

CHARACTERISTICS

Glossy enamel based on specially resins that confers good chemical resistance, in particular to the humidity penetration, oils, fuel and detergents. This enamel, odorless, can be applied directly on, upon preparation, GPR, wood, steel and aluminium. Easy to apply, has a good coverage power with excellent levelling.

TECNICAL DATA

Curing mechanism:	thinner evaporation and chemical reaction
Specific weight:	1.20 ± 0,02 Kg/L
Solid By Volume:	51 %
Flash Point:	+35 °C
Appearance:	glossy
Colour:	grey
Packaging:	0,75 litres

SURFACE PREPARATION

Product must be applied on clean surfaces, degreased and in case sanded.

- For new wood: Fibrodur primer should be used on new wood before applying product.
 - For new GPR: degrease with Detersil, sanding and apply it.
 - New steel and light alloy: use Miniax PLX or Adherpox as a primer.
- For application on old one pack enamel, removing by scraping all materials with poor adhesion.

APPLICATION

Stir product for a few minutes until completely homogeneous.

Thinners are not generally needed but, if necessary, Thinner 6470 can be added up to a maximum of 5% by volume. Apply a uniform layer, wetting the surface until it is completely covered. To ensure the best chemical resistance, apply two coats with a minimum overcoating interval at T= 20°C of 8 hours.

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APPLICATION DATA

Drying time before use (20 °C):	24 hours
Pot Life (20 °C):	/
Application temp. min/ max:	+5/ +35 °C
Hardener:	/
Mixing ratio by volume:	/
Mixing ratio by weight:	/
Thinner/Thinner for cleaning:	6470
Wet film thickness per coat:	80 µ
Dry film thickness per coat:	40 µ
Theoretical coverage per coat:	12,7 m ² /L
Minimum covering time (20 °C):	8 hours
Maximum covering time (20 °C):	/
Number of coats:	1-2

NOTES

Spray application data	Conventional	Airless
Fluid tip orifice	1,2/1,4 mm	0,017/0,019 inch.
Air pressure	2,0/3,0 atm	/
Compression ratio	/	30:1

SAFETY RULES

Adequate ventilation must be provided when applying this product in a confined area and during the subsequent drying period. The product contains solvents which could form an explosive mixture when combined with air and exposed to a naked flame, spark or electrostatic discharge. The use of goggles, masks, gloves and protective clothing is recommended. Before use read the sections 7-8 of the Safety Data Sheet (MSDS).
INSTRUCTIONS FOR THE SAFE BIOCIDAL PRODUCT DISPOSAL AND PACKAGING
 Empty packaging having contained biocidal products: empty packaging shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre.
 Packaging containing unused biocidal product: the unused product shall be disposed of in compliance to provisions required by the law on disposal of said waste, for example by consignment to a recycling centre, in this case it is forbidden to recycle packaging. Do not empty into drains and watercourses. The paint cans must not be stocked outside and must be stored at a temperature between 10 ° C and 35 ° C. Do not expose to the sun.

DISCLAIMER The information in this data sheet is based on accurate laboratory tests and practical experience, which guarantee the quality of the product if used according to our recommendations. The data contained herein are liable to modification as a result of continuous product development. We do not accept any liability arising from use not in accordance with our recommendations, unless authorized specifically by the Veneziani Technical Services. This edition annuls and replaces all previous issues.